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[www.iemcontractors.com](http://www.iemcontractors.com)

## Mechanical Contracting Division

**IEM's** Mechanical Division is a **NC** based company specializing in machine rigging, removal, relocation, and installation. Process piping for air, water, gas, and steam condensate is a specialty of ours also.

**Plumbing** \_ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Water Heaters - Backflow Preventers - Fixtures & Faucets - Domestic Water Systems  
Sanitary Waste Systems - Storm Drains - Roof Drains - Grease Traps - Sewage Pumps  
Medical Gas Systems - Drain Cleaning - Backhoe & Trencher Service  
Circulating Pumps - Booster Pumps

**Heating** \_ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Gas Furnaces - Electric Strip Heating - Heat Pumps - Steam Boilers  
Boiler Feed Pumps - Rooftop Units - Makeup Air Units - Unit Heaters

**Ventilation** \_ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Fans - Smoke & Fume Exhausters - Oil Mist Collectors - Louvers

**Sheet Metal** \_ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Fabrication - HVAC Duct Work - Round Pipe & Fittings  
Spiral - Drain Pans - Access Panels & Doors

**IEM's** Mechanical Division will guide you through the pitfalls of unnecessary complexity and help you find a balance in sensible design. A more complex system than necessary is more costly to install and maintain.

**Welding** – **IEM** has welders certified in the following:

<i>Method</i>	<i>Materials</i>
Arc	Carbon Steel
Mig	Stainless Steel
Tig	PVC
Thermoplastic Torch	Polypropylene

**Process Piping** \_ **IEM** is experienced in installation, repair, service, and replacement of any piping application, fastening method, or pipe material.

**Air Conditioning** \_ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Condensing Units - Cooling Coils - Air & Water Cooled Chillers  
Evaporative Coolers - Rooftop Units

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