



Headquarters ... PO Box 1630 * Marion * NC * 28752

Office 828-724-4018 * Fax 828-724-4019

www.iemcontractors.com

Mechanical Contracting Division

IEM's Mechanical Division is a **NC** based company specializing in machine rigging, removal, relocation, and installation. Process piping for air, water, gas, and steam condensate is a specialty of ours also.

Plumbing _ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Water Heaters - Backflow Preventers - Fixtures & Faucets - Domestic Water Systems
Sanitary Waste Systems - Storm Drains - Roof Drains - Grease Traps - Sewage Pumps
Medical Gas Systems - Drain Cleaning - Backhoe & Trencher Service
Circulating Pumps - Booster Pumps

Heating _ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Gas Furnaces - Electric Strip Heating - Heat Pumps - Steam Boilers
Boiler Feed Pumps - Rooftop Units - Makeup Air Units - Unit Heaters

Ventilation _ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Fans - Smoke & Fume Exhausters - Oil Mist Collectors - Louvers

Sheet Metal _ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Fabrication - HVAC Duct Work - Round Pipe & Fittings
Spiral - Drain Pans - Access Panels & Doors

IEM's Mechanical Division will guide you through the pitfalls of unnecessary complexity and help you find a balance in sensible design. A more complex system than necessary is more costly to install and maintain.

Welding – **IEM** has welders certified in the following:

| <i>Method</i> | <i>Materials</i> |
|---------------------|------------------|
| Arc | Carbon Steel |
| Mig | Stainless Steel |
| Tig | PVC |
| Thermoplastic Torch | Polypropylene |

Process Piping _ **IEM** is experienced in installation, repair, service, and replacement of any piping application, fastening method, or pipe material.

Air Conditioning _ **IEM** is experienced in installation, repair, service, and replacement of the following equipment and their related components:

Condensing Units - Cooling Coils - Air & Water Cooled Chillers
Evaporative Coolers - Rooftop Units

Contact John Payne at our Marion, NC office. 828-724-4018
jpayne@iemcontractors.com